

# 4000 Series 4006-23TAG3A Diesel Engine – Electropak

760 kWm at 1500 rpm  
795 kWm at 1800 rpm

The Perkins 4000 Series is a family of 6, 8, 12 and 16 cylinder diesel engines, designed to address today's uncompromising demands within the power generation industry with particular aim at the standby market sector. Developed from a proven engine range that offers superior performance and reliability.

The 4006-23TAG3A is a newly developed, turbocharged and air-to-air charge cooled, 6 cylinder diesel engine offered with either temperate or tropical cooling. Its premium features and design provide economic and durable operation as well as an exceptional power to weight ratio, excellent load acceptance and improved gaseous emissions, plus the overall performance and reliability characteristics essential to the power generation market.

## Economic power

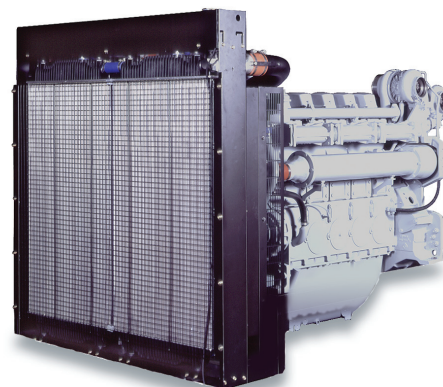
- Individual 4 valve cylinder heads giving optimised gas flows
- Unit fuel injectors ensure ultra fine fuel atomisation and hence controlled rapid combustion
- Commonality of components with other engines in the 4000 Series family for reduced stocking levels

## Reliable power

- Developed and tested using the latest engineering techniques
- Piston temperatures controlled by an advanced gallery jet cooling system
- Tolerant of a wide range of temperature without derate
- Perkins global product support is designed to enhance the customer experience of owning a Perkins powered machine. We deliver this through the quality of our distribution network, extensive global coverage and a range of Perkins supported OEM partnership options. So whether you are an end-user or an equipment manufacturer our engine expertise is essential to your success

## Compact, clean and efficient power

- Exceptional power to weight ratio and compact size give optimum power density for easier transportation and installation
- Designed to provide excellent service access for ease of maintenance
- Engines to comply with major international standards
- Low gaseous emissions that will satisfy the requirements of ½ TA Luft (1986)



## Product support

- Perkins actively pursues product support excellence by ensuring our distribution network invest in their territory – strengthening relationships and providing more value to you, our customer
- Through an experienced global network of distributors and dealers, fully trained engine experts deliver total service support around the clock, 365 days a year. They have a comprehensive suite of web based tools at their fingertips covering technical information, parts identification and ordering systems, all dedicated to maximising the productivity of your engine
- Throughout the entire life of a Perkins engine, we provide access to genuine OE specification parts and service. We give 100% reassurance that you receive the very best in terms of quality for lowest possible cost .. wherever your Perkins powered machine is operating in the world

Engine Speed (rev/min)	Type of Operation	Typical Generator Output (Net)		Engine Power			
				Gross		Net	
		kVA	kWe	kWm	bhp	kWm	bhp
1500	Continuous Baseload	640	512	566	759	540	724
	Prime Power	800	640	705	945	679	911
	Standby (maximum)	900	720	786	1054	760	1019
1800	Continuous Baseload	675	540	614	823	570	764
	Prime Power	844	675	759	1018	715	959
	Standby (maximum)	938	750	839	1125	795	1066

The above ratings represent the engine performance capabilities to conditions specified in ISO 8528/1, ISO 3046/1:1986, BS 5514/1. Derating may be required for conditions outside these; consult Perkins Engines Company Limited.

Generator powers are typical and are based on an average alternator efficiency and a power factor (cos.  $\theta$ ) of 0.8. Fuel specification: BS 2869: Part 2 1998 Class A2 or ASTM D975 D2. Lubricating oil: 15W40 to API CG4.

### Rating Definitions

**Baseload Power:** Power available for continuous full load operation. No overload is permitted on baseload power. **Prime Power:** Power available at variable load with a load factor not exceeding 80% of the prime power rating. There is no overload permitted on baseload power. **Standby Power:** Power available in the event of a main power network failure up to a maximum of 500 hours per year of which up to 300 hours may be run continuously. Load factor may be up to 100% of standby power. No overload is permitted.

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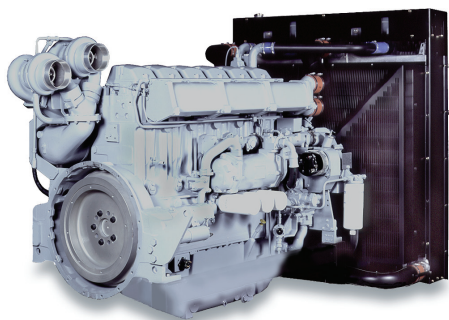
 **Perkins®**

THE HEART OF EVERY GREAT MACHINE

# 4000 Series 4006-23TAG3A Diesel Engine – Electropak

760 kWm at 1500 rpm

795 kWm at 1800 rpm



## Standard Electropak specification

### Air inlet

- Mounted air filter

### Fuel system

- Direct fuel injection system, fuel lift pump
- Fuel cooler

### Governing

- Heinzmann digital governor – governing to ISO 8528-5 Class G2

### Lubrication system

- Wet sump with filler and dipstick
- Lubrication oil filters
- Oil cooler with separate filter header

### Cooling system

- Twin thermostats, water pump
- System designed for ambients up to 35°C or 50°C
- Radiator supplied loose incorporating air-to-air charge cooler

### Electrical equipment

- 24 volt starter motor, 24 volt 70 amp battery charging alternator with integral voltage regulator and activating switch
- High coolant temperature switch
- Low oil pressure switch

### Flywheel and housing

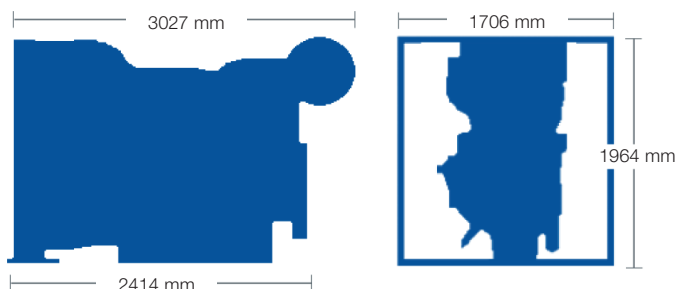
- SAE J620 size 18 flywheel
- SAE 'O' flywheel housing

### Literature

- User's Handbook and Parts Manual

## Optional equipment

- Heavy-duty air cleaners – paper element with pre-cleaner
- Changeover lubrication oil filter
- Changeover fuel filter
- Immersion heater with thermostat
- Additional manuals
- 4 metre wiring harness
- Tropical or temperate radiator kit
- Temperate fan



Fuel Consumption				
Engine Speed	1500 rev/min		1800 rev/min	
	g/kWh	l/hr	g/kWh	l/hr
Standby	212	194	230	224
Prime Power	210	172	226	200
Baseload Power	208	137	213	152
75% of Prime Power	210	130	214	144
50% of Prime Power	213	90	205	96

## General data

Number of cylinders .....	6
Cylinder arrangement .....	Vertical in-line
Cycle.....	4 stroke
Induction system .....	Turbocharged and air-to-air charge cooled
Combustion system.....	Direct injection
Cooling system.....	Water-cooled
Bore and stroke.....	160 x 190 mm
Displacement .....	22.921 litres
Compression ratio .....	13.6:1
Direction of rotation .....	Anti-clockwise, viewed on flywheel
Firing order .....	1, 5, 3, 6, 2, 4
Total lubrication system capacity.....	113.4 litres
Total coolant capacity .....	105 litres
Dimensions – Length .....	3027 mm
Width .....	1706 mm
Height .....	1964 mm
Dry weight (engine) .....	2524 kg

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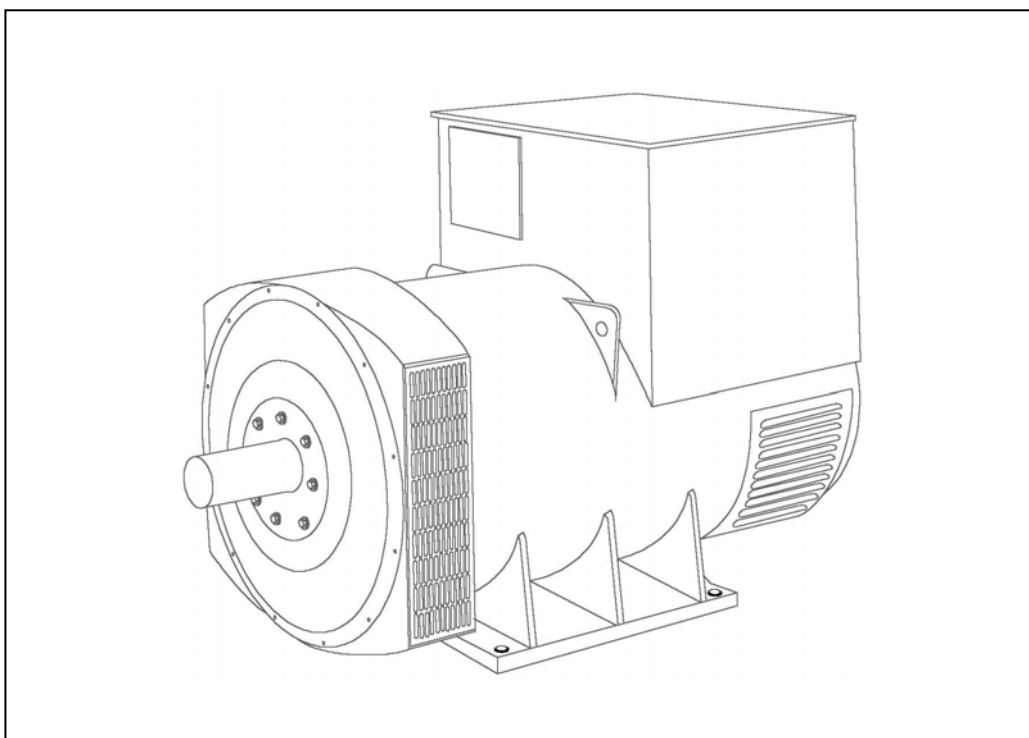
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THE HEART OF EVERY GREAT MACHINE

# STAMFORD<sup>®</sup>

## HCI634G - Technical Data Sheet



# HCI634G

## SPECIFICATIONS & OPTIONS

**STAMFORD**

### STANDARDS

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.

Other standards and certifications can be considered on request.

### VOLTAGE REGULATORS

#### MX321 AVR - STANDARD

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

### WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

### TERMINALS & TERMINAL BOX

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

### SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

### INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

### QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

*NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.*

*Front cover drawing typical of product range.*

**WINDING 312**

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.	
A.V.R.	MX321	
VOLTAGE REGULATION	± 0.5 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)	

INSULATION SYSTEM	CLASS H		
PROTECTION	IP23		
RATED POWER FACTOR	0.8		
STATOR WINDING	DOUBLE LAYER LAP		
WINDING PITCH	TWO THIRDS		
WINDING LEADS	6		
STATOR WDG. RESISTANCE	0.003 Ohms PER PHASE AT 22°C STAR CONNECTED		
ROTOR WDG. RESISTANCE	1.75 Ohms at 22°C		
EXCITER STATOR RESISTANCE	17 Ohms at 22°C		
EXCITER ROTOR RESISTANCE	0.079 Ohms PER PHASE AT 22°C		
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others		
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%		
MAXIMUM OVERSPEED	2250 Rev/Min		
BEARING DRIVE END	BALL. 6224 (ISO)		
BEARING NON-DRIVE END	BALL. 6317 (ISO)		

	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	1965 kg				1989 kg			
WEIGHT WOUND STATOR	934 kg				934 kg			
WEIGHT WOUND ROTOR	814 kg				766 kg			
WR <sup>2</sup> INERTIA	18.3482 kgm <sup>2</sup>				17.8009 kgm <sup>2</sup>			
SHIPPING WEIGHTS in a crate	2023kg				2029kg			
PACKING CRATE SIZE	183 x 92 x 140(cm)				183 x 92 x 140(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	1.614 m³/sec 3420 cfm				1.961 m³/sec 4156 cfm			
VOLTAGE STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE DELTA	220	230	240	254	240	254	266	277
kVA BASE RATING FOR REACTANCE VALUES	800	800	800	800	875	925	963	1000
Xd DIR. AXIS SYNCHRONOUS	3.14	2.83	2.63	2.34	3.53	3.34	3.18	3.03
X'd DIR. AXIS TRANSIENT	0.25	0.23	0.21	0.19	0.28	0.26	0.25	0.24
X" d DIR. AXIS SUBTRANSIENT	0.18	0.16	0.15	0.13	0.21	0.20	0.19	0.18
Xq QUAD. AXIS REACTANCE	1.88	1.70	1.58	1.40	2.10	1.98	1.89	1.80
X" q QUAD. AXIS SUBTRANSIENT	0.21	0.19	0.18	0.16	0.24	0.23	0.22	0.21
Xl LEAKAGE REACTANCE	0.10	0.09	0.08	0.07	0.12	0.11	0.10	0.10
X <sub>2</sub> NEGATIVE SEQUENCE	0.22	0.20	0.19	0.17	0.24	0.23	0.22	0.21
X <sub>0</sub> ZERO SEQUENCE	0.03	0.03	0.03	0.02	0.03	0.03	0.03	0.03

REACTANCES ARE SATURATED

VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED

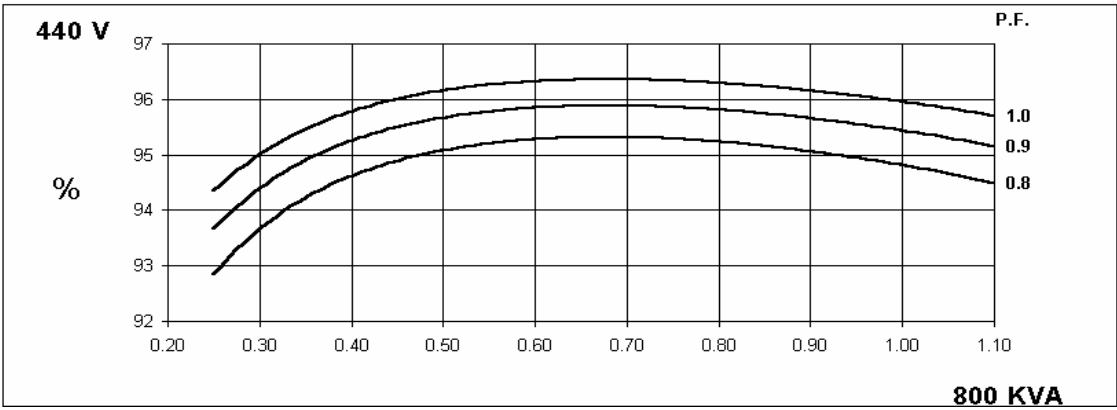
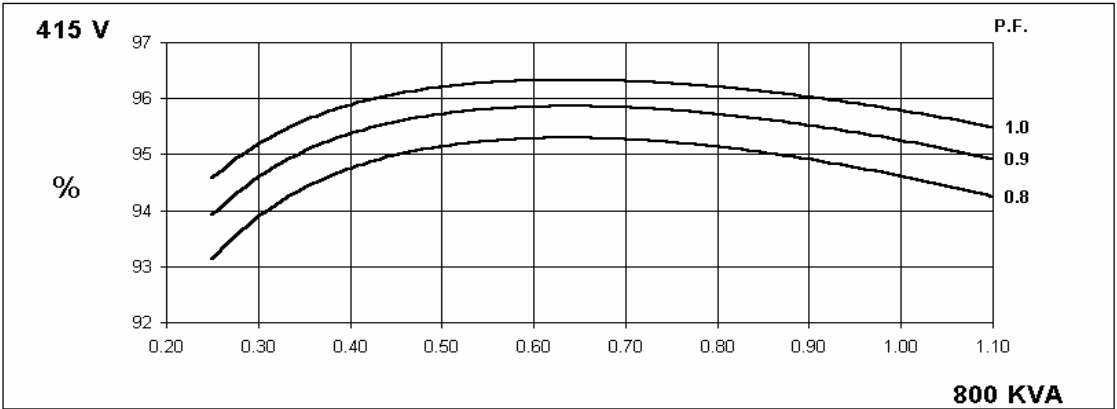
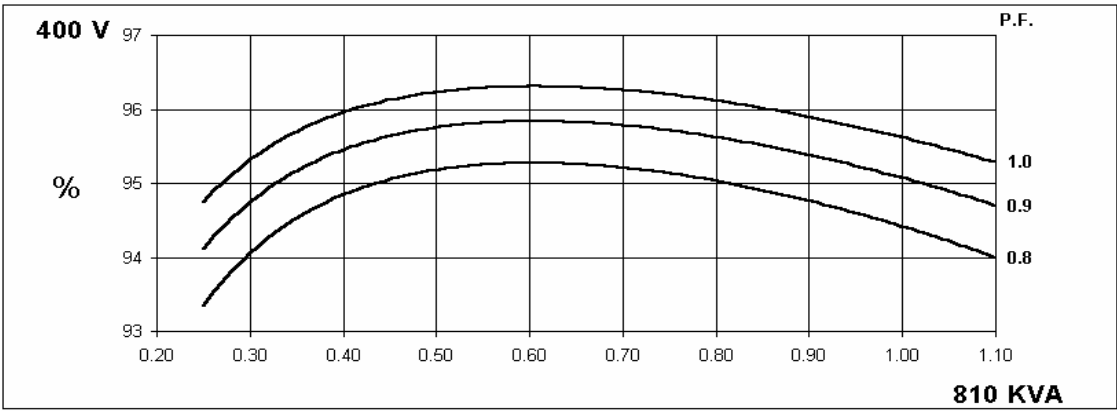
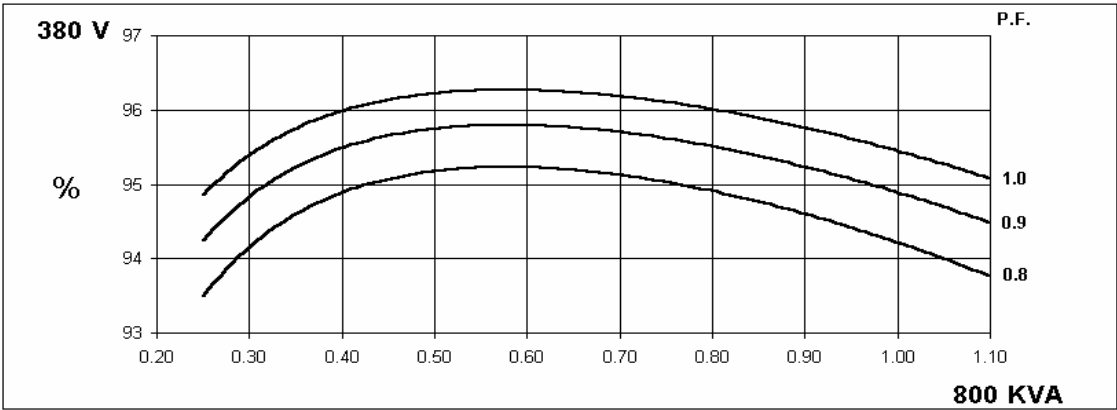
T'd TRANSIENT TIME CONST.	0.185
T" d SUB-TRANSTIME CONST.	0.025
T'do O.C. FIELD TIME CONST.	2.35
Ta ARMATURE TIME CONST.	0.04
SHORT CIRCUIT RATIO	1/Xd

50  
Hz

HCI634G  
Winding 312

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THREE PHASE EFFICIENCY CURVES

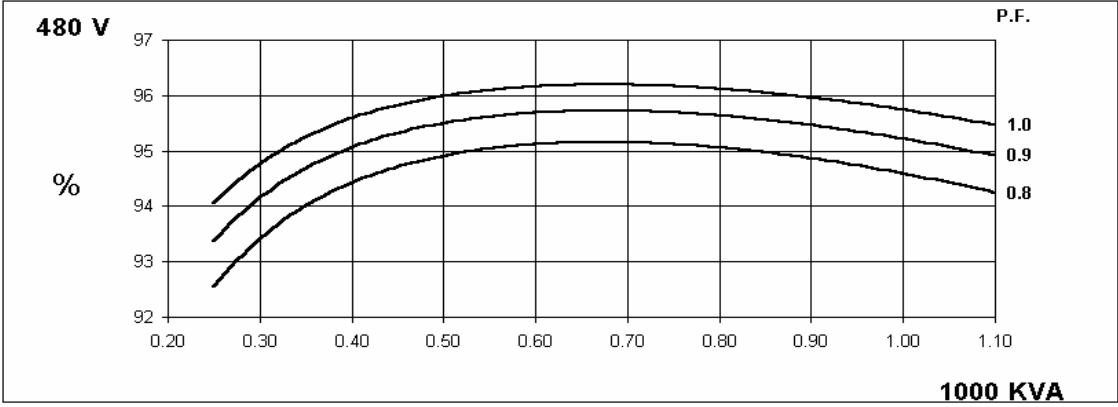
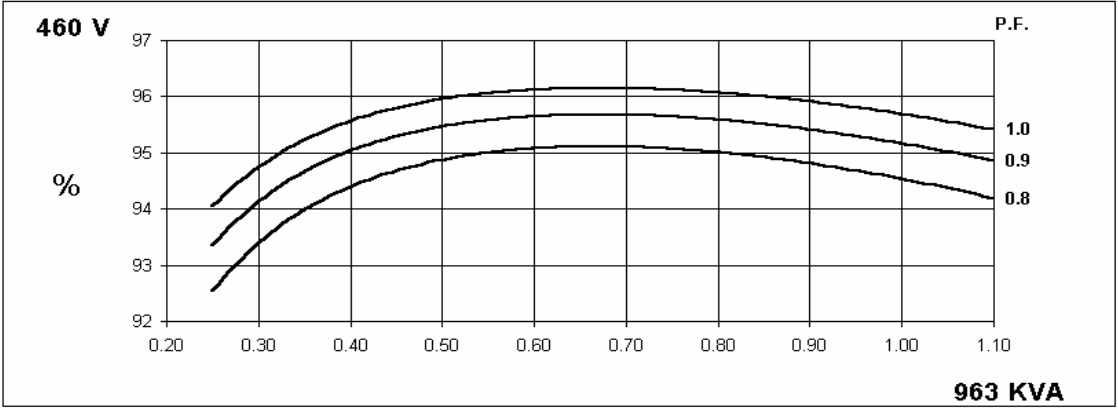
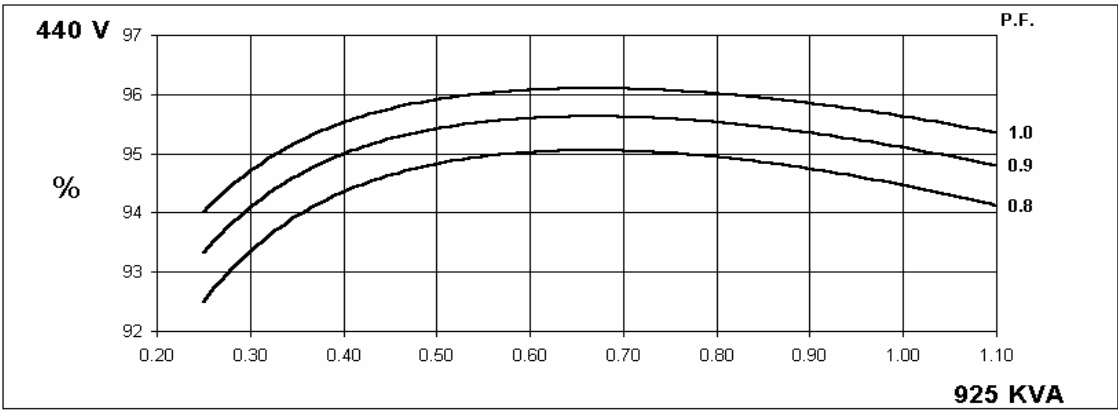
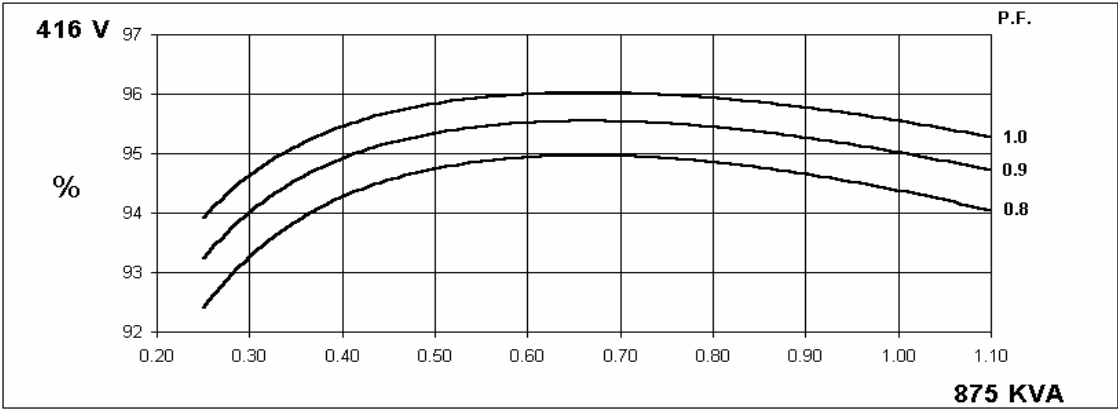


60  
Hz

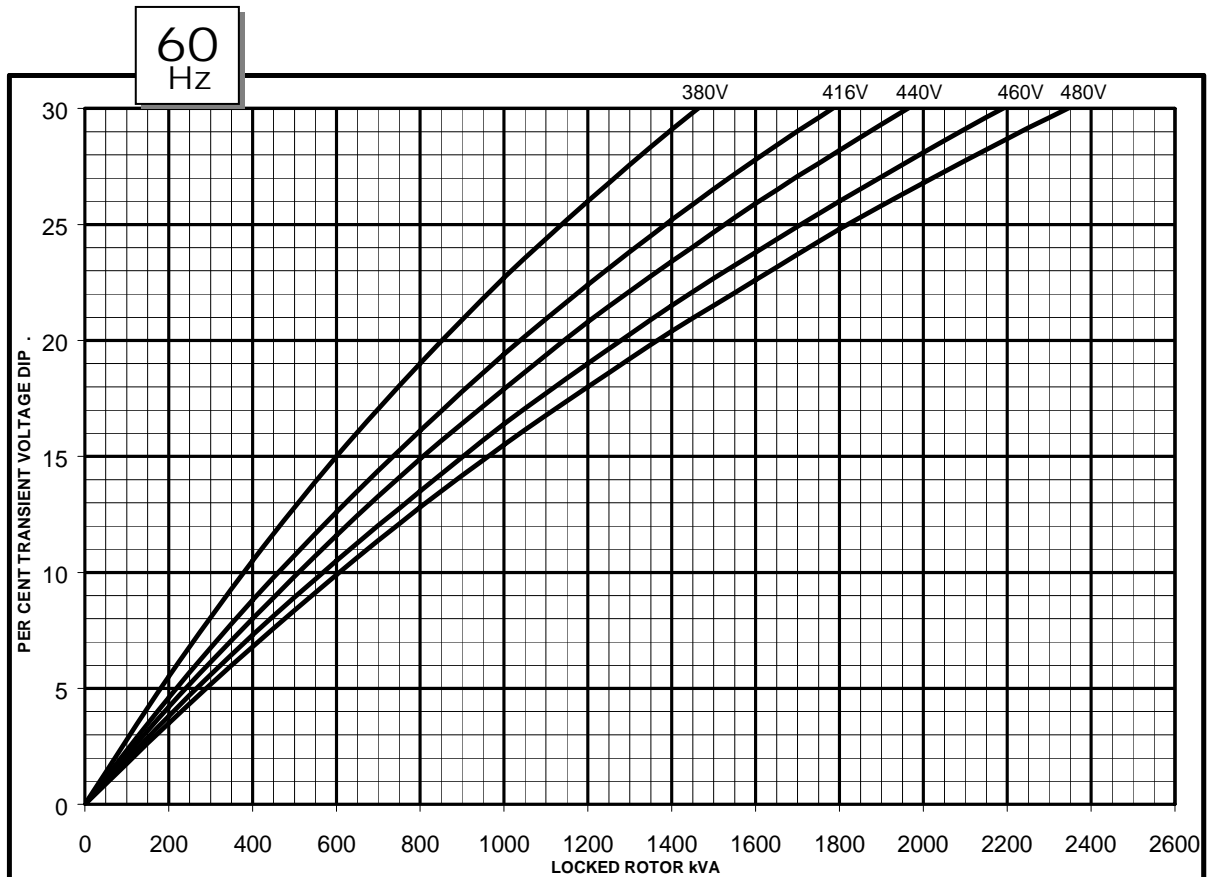
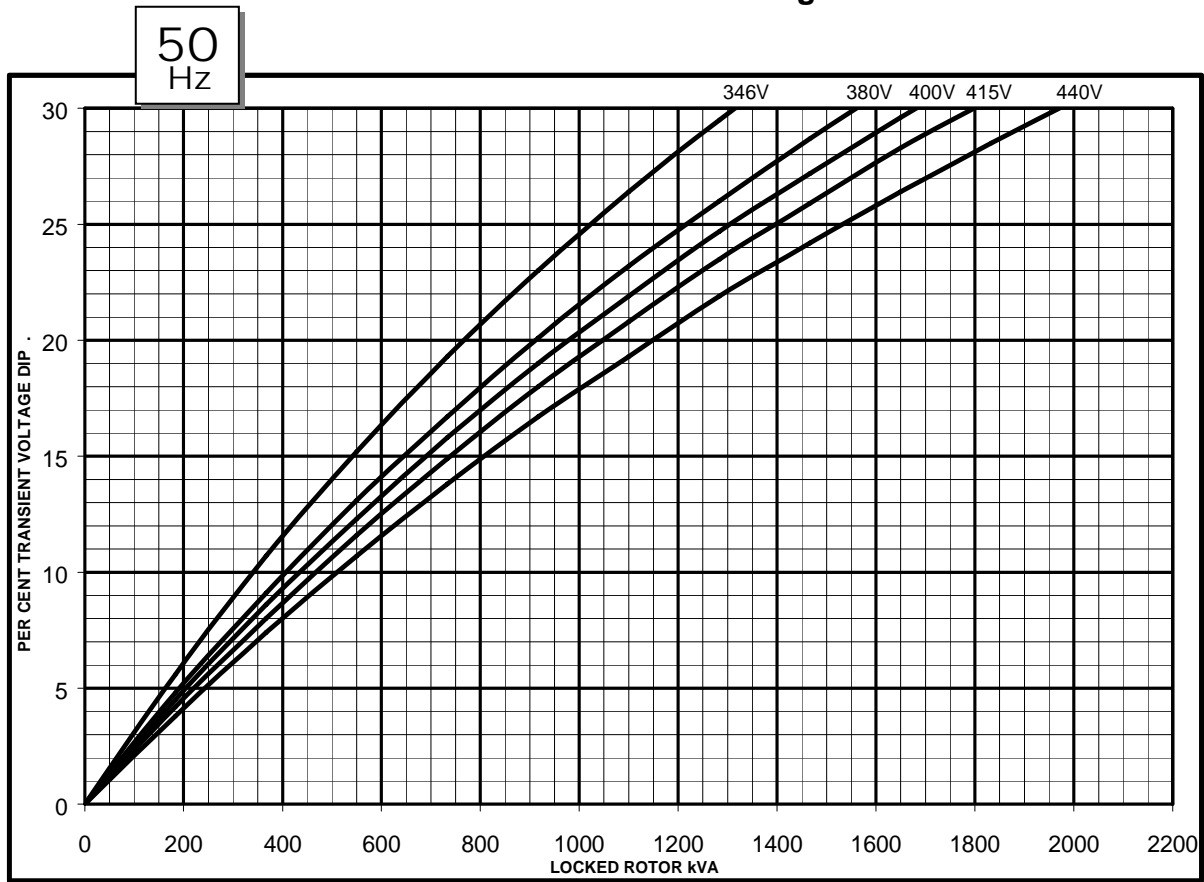
HCI634G  
Winding 312

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THREE PHASE EFFICIENCY CURVES



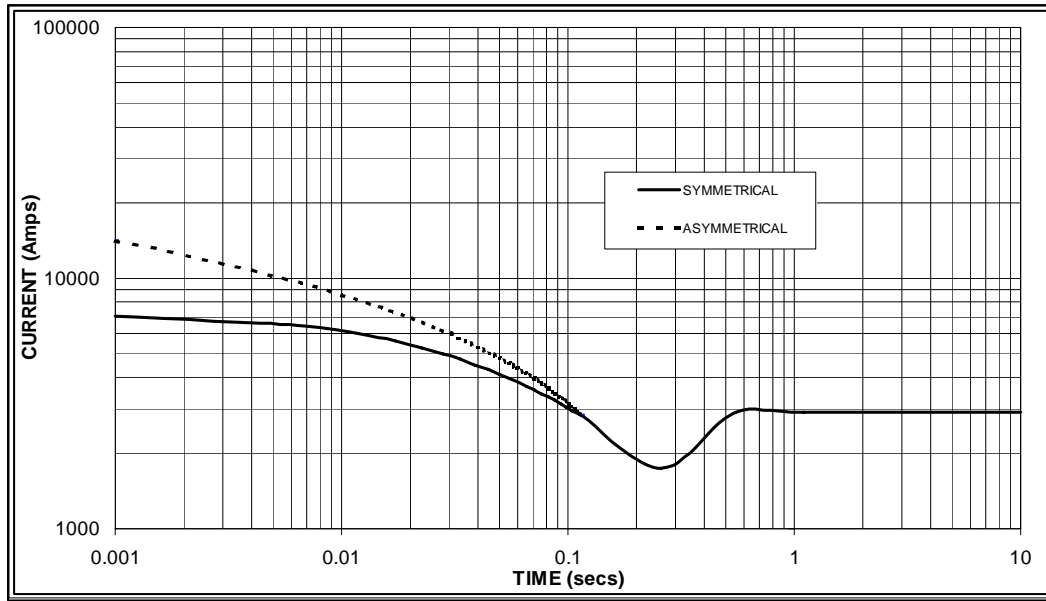
**Locked Rotor Motor Starting Curve**





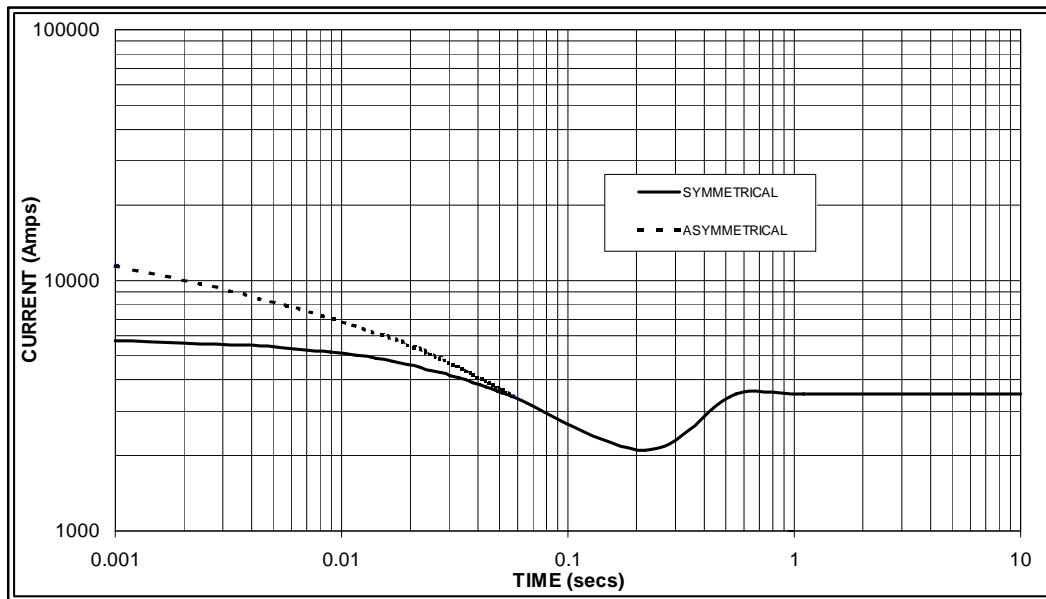
**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed  
Based on star (wye) connection.**

**50  
Hz**



Sustained Short Circuit = 2,900 Amps

**60  
Hz**



Sustained Short Circuit = 3,500 Amps

**Note 1**

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	x 1.00
400v	X 1.07	440v	x 1.06
415v	X 1.12	460v	x 1.12
440v	X 1.18	480v	x 1.17

The sustained current value is constant irrespective of voltage level

**Note 2**

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

**Note 3**

Curves are drawn for Star (Wye) connected machines. For Delta connection multiply the Curve current value by 1.732

# HCI634G

## Winding 312      0.8 Power Factor

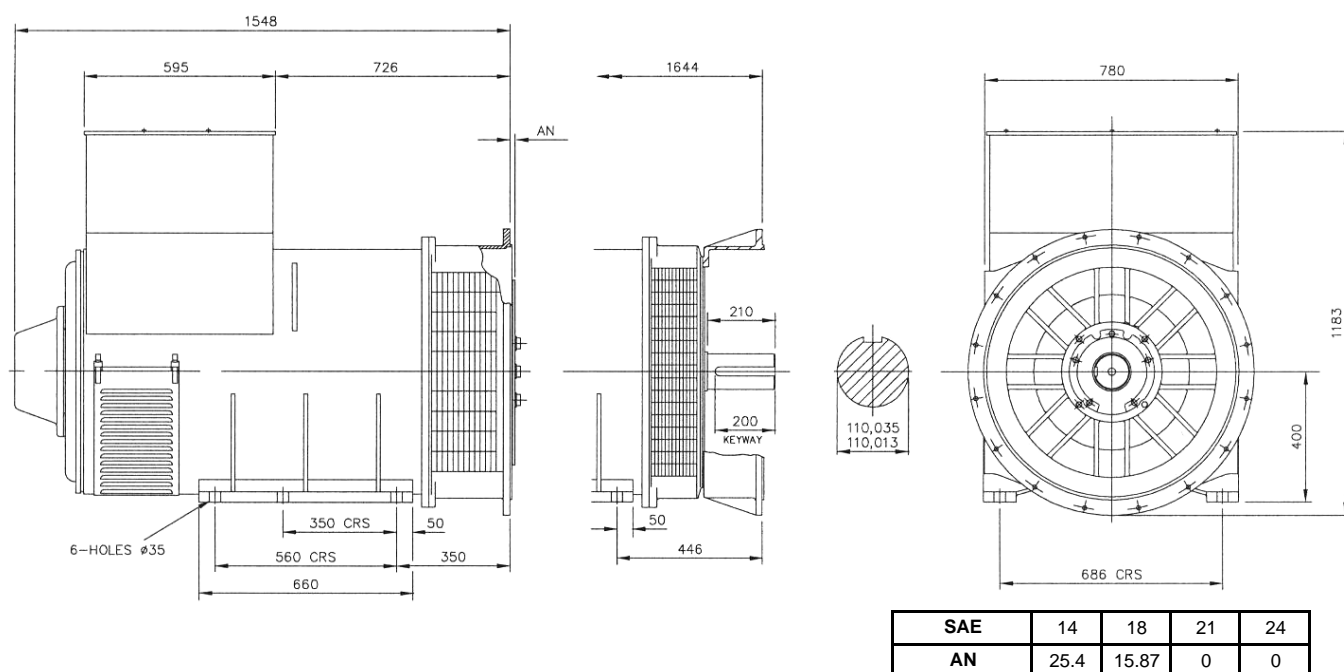
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### RATINGS

Class - Temp Rise		Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C			
50Hz	Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	750	760	750	750	800	810	800	800	820	830	820	820	850	860	850	850
	kW	600	608	600	600	640	648	640	640	656	664	656	656	680	688	680	680
	Efficiency (%)	94.5	94.6	94.8	95.0	94.2	94.4	94.6	94.8	94.1	94.3	94.5	94.7	93.9	94.2	94.4	94.6
	kW Input	635	643	633	632	679	686	677	675	697	704	694	693	724	730	720	719

<b>60Hz</b>	Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	813	844	888	913	875	925	963	1000	913	969	1008	1046	950	1000	1044	1088
	kW	650	675	710	730	700	740	770	800	730	775	806	837	760	800	835	870
	Efficiency (%)	94.6	94.7	94.8	94.8	94.4	94.5	94.5	94.6	94.2	94.3	94.4	94.4	94.1	94.2	94.3	94.3
	kW Input	688	713	749	770	742	783	815	846	775	822	854	886	808	849	886	923

### DIMENSIONS



**STAMFORD**

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